of the subject matter thereof, and add new claims 9 to 11. The new claims 9 to 11 are suggested by the Examiner in the office action. Thus we assure that no new matter is added.

LIST OF CLAIMS:

Claims 1 to 8 (Cancelled)

Claim 9 (New claim) An aluminum based material, consisting essentially of: 0.01% - 0.5%Sc, 0.01% - 0.5%Si, 0.01% - 0.5%Mg, 0.01% - 0.5%Zr, 0.01% - 0.5%Cu, balance aluminum.

Claim 10 (New claim) An aluminum based material in accordance with claim 9, wherein the aluminum is between 97.5% - 99.95%.

Claim 11 (New claim) An aluminum based material in accordance with claim 9, wherein the aluminum is greater than 98%.